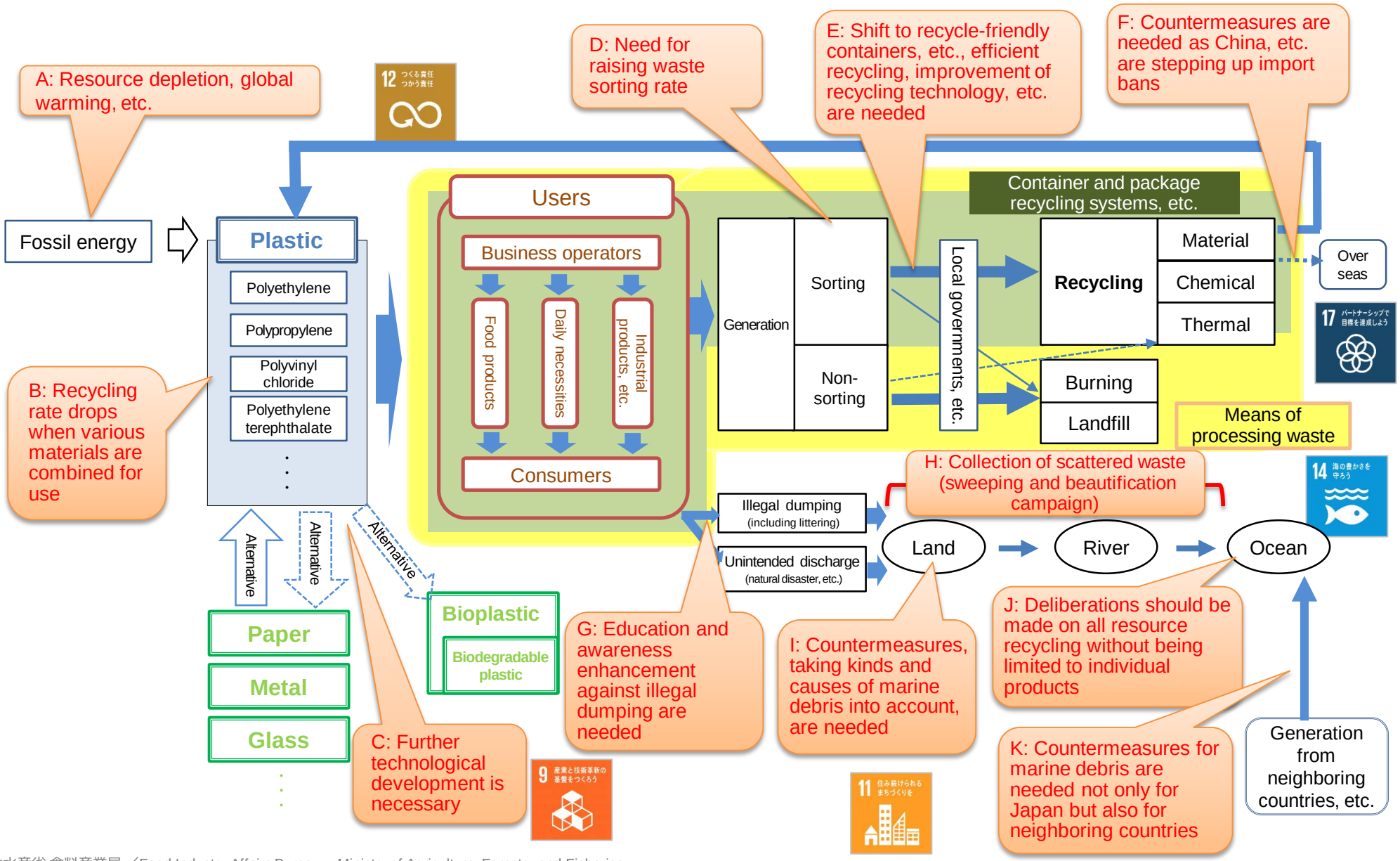Flow of plastic